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1. Product and Company Identification

Product Code: 108-RCB

Product Name: 108 Regular Cure Hardener - Part B 108 Regular Cure Hardener - Part B Trade Name:

Key Resin Company **Phone Number:** Company Name: +1 (513)943-4225

4050 Clough Woods Dr.

Batavia, OH 45103

Chemtrec (USA) **Emergency Contact:** (800)424-9300

> Chemtrec (International) +1 (703)527-3887

Intended Use: Industrial floor coatings.

2. Hazards Identification

Skin Corrosion/Irritation, Category 1A Serious Eye Damage/Eye Irritation, Category 1

Acute Toxicity: Oral, Category 4





Warning

H314 - Causes severe skin burns and eye damage. **GHS Hazard Phrases:**

H312 - Harmful in contact with skin.

H317 - May cause an allergic skin reaction.

H302 - Harmful if swallowed. H332 - Harmful if inhaled.

GHS Precaution Phrases: P202 - Do not handle until all safety precautions have been read and understood.

P262 - Do not get in eyes, on skin, or on clothing.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.

P273 - Avoid release to the environment.

GHS Response Phrases: P302+352 - IF ON SKIN: Wash with plenty of soap and water. P333+313 - If skin

irritation or rash occurs, seek medical advice/attention.

P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P313 - Get medical

advice/attention.

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P311 - Call a

POISON CENTER or doctor.

GHS Storage and Disposal

P501 - Dispose of contents/container to local, state, and federal authority requirements.

Phrases: P401 - Store: Keep container tightly closed in a cool, well-ventilated place.

OSHA Regulatory Status:

This material is classified as hazardous under OSHA regulations.

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Potential Health Effects (Acute and Chronic):

Inhalation: Corrosive to respiratory tract. May cause respiratory sensitization.

Skin Contact: Contact with substance may cause severe burns to skin. Symptoms may include

redness, edema, drying, defatting and cracking of the skin.

Eye Contact: Corrosive/irritation to eyes. Causes eye burns.

Ingestion: Harmful if swallowed. This product may produce corrosive damage to the gastrointestinal

tract if it is swallowed. Ingestion may produce burns to the lips, oral cavity, upper airway,

esophagus and possibly the digestive tract.

Medical Conditions Generally Skin disorders, Respiratory disorders, Eye disorders, Skin Allergies.

Aggravated By Exposure:

3. Composition/Information on Ingredients

CAS#	Hazardous Components (Chemical Name)	Concentration
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	30 - 50 %
84852-15-3	Phenol, 4-nonyl-, branched	20 - 35 %
NA	Aliphatic Amines	>=15 %

4. First Aid Measures

Emergency and First Aid

Procedures:

In Case of Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. If experiencing respiratory symptoms: Get medical attention

immediately.

In Case of Skin Contact: In case of contact, immediately wash skin with soap and copious amounts of water.

Remove contaminated clothing and shoes. Get medical attention if irritation develops or

persists.

In Case of Eye Contact: In case of contact with eyes, flush with copious amounts of water for at least 15 minutes.

Assure adequate flushing by separating the eyelids with fingers. Get medical attention

immediately.

In Case of Ingestion: If swallowed, wash out mouth with water provided person is conscious. Do not induce

vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or

having convulsions. Get medical attention immediately.

Signs and Symptoms Of

Exposure:

Eyes: Symptoms may include discomfort or pain, excess blinking and tear production,

with marked redness and swelling of the conjunctiva.

Skin: Can cause severe skin burns. Symptoms may include redness, edema, drying,

defatting and cracking of the skin.

Inhalation: Vapors are irritating to the respiratory system, may cause throat pain and

cough.

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5. Fire Fighting Measures

Flash Pt: > 250.00 F (121.1 C) Method Used: Closed Cup

LEL: NE UEL: NE **Explosive Limits:**

Autoignition Pt: No data.

Suitable Extinguishing Media: CO2, dry chemical, dry sand, alcohol-resistant foam. Unsuitable Extinguishing Do not use a direct water stream, which may spread fire.

Media:

Fire Fighting Instructions: Protective Equipment: Wear self-contained breathing apparatus and protective clothing

to prevent contact with skin and eyes.

Flammable Properties and

Hazards:

6. Accidental Release Measures

Combustible material: may burn but does not ignite readily.

Protective Precautions, Protective Equipment and Emergency Procedures:

Wear respirator, chemical safety goggles, rubber boots, and heavy rubber gloves. Where splashing is possible, full chemically resistant protective clothing, and boots are required.

Environmental Precautions: Steps To Be Taken In Case

Prevent entry into waterways, sewers, basements or confined areas. PROCEDURE TO BE FOLLOWED IN CASE OF LEAK OR SPILL.

Material Is Released Or

Absorb with sand or vermiculite and place in closed containers for disposal. Ventilate the area.

Spilled:

7. Handling and Storage

Precautions To Be Taken in

Handling:

Provide adequate ventilation. Wear all personal protection required in section 8.

Precautions To Be Taken in

Storing:

Keep container tightly closed in a dry and well-ventilated place. Store away from

incompatible material.

Other Precautions: Wash thoroughly after handling.

8. Exposure Controls/Personal Protection

CAS#	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	No data.	No data.	No data.
84852-15-3	Phenol, 4-nonyl-, branched	No data.	No data.	No data.
NA	Aliphatic Amines	No data.	No data.	No data.

Respiratory Equipment (Specify Type):

Normally when good engineering controls are used, no respiratory protection is needed. However, if cured product is abraded by sanding or grinding use a NIOSH approved air-purifying respirator. Where risk assessment shows air-purifying respirators are appropriate use a dust mask type N95 (US) or type P1 (EN 143) respirator. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

Eye Protection: Safety glasses, or goggles.

Protective Gloves: Nitrile rubber and Neoprene are recommended.

Where splashing is possible, full chemically resistant protective clothing, safety glasses Other Protective Clothing:

or face shield and boots are required.

Engineering Controls (Ventilation etc.):

Good general ventilation should be sufficient to control airborne levels. Safety shower

and eye bath.

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Work/Hygienic/Maintenance Wash contaminated clothing before reuse. Discard contaminated shoes. Wash

Practices: thoroughly after handling.

Avoid runoff into storm sewers and ditches which lead to waterways. **Environmental Exposure**

Controls:

9. Physical and Chemical Properties

[X] Liquid [] Solid [] Gas Physical States:

Odor: amine-like. Appearance and Odor:

Appearance: Liquid. amber.

NE Melting Point:

Boiling Point: > 550.00 F (287.8 C)

Decomposition Temperature: NE

Autoignition Pt: No data.

Flash Pt: > 250.00 F (121.1 C) Method Used: Closed Cup

UEL: NE **Explosive Limits:** LEL: NE

Specific Gravity (Water = 1): ~ .95

~ 7.9 LB/GL Density: Vapor Pressure (vs. Air or

mm Hg):

1.60 MM HG

Vapor Density (vs. Air = 1): NE NE **Evaporation Rate:** NE Solubility in Water: NE Saturated Vapor

Concentration:

Percent Volatile: N.A. NP **VOC / Volume:**

10. Stability and Reactivity

Avoid: acids, alkalis, oxidizing agents. Reactivity:

Stability: Unstable [] Stable [X]

Conditions To Avoid -

Extreme temperatures.

Instability:

Incompatibility - Materials To Avoid strong acids, bases, and oxidizing agents.

Avoid:

Hazardous Decomposition Or Thermal decomposition may produce smoke, carbon monoxide, carbon dioxide, and

Byproducts: phenolics. Ammonia. Nitric Acids.

Possibility of Hazardous

Will occur [] Will not occur [X]

Polymerization:

Conditions To Avoid -Will not undergo hazardous polymerization in normal storage conditions.

Hazardous Reactions:

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11. Toxicological Information

Toxicological Information: Moderate irritation effect.

Irritation or Corrosion: Corrosive! Damages skin and eyes. May cause skin, eye irritation/burns.

Symptoms related to

Skin: Contact with substance may cause severe burns to skin. Symptoms may include

Toxicological redness, edema, drying, defatting and cracking of the skin.

Characteristics: Eyes: Symptoms may include discomfort or pain, excess blinking and tear production,

with marked redness and swelling of the conjunctiva. Permanent eye damage including

blindness could result.

Inhalation: Inhalation of vapors/fumes causes respiratory irritation with throat discomfort,

coughing or difficulty breathing.

Chronic Toxicological

Effects:

Data inconclusive for humans.

12. Ecological Information

General Ecological Avoid release to the environment. Do not empty into drains. May be hazardous to the

Information: environment if released in large quantities.

Results of PBT and vPvB

assessment:

No data available.

Persistence and

No data available.

Degradability:

Bioaccumulative Potential: No data available.

Mobility in Soil: not reported, unknown.

13. Disposal Considerations

Waste Disposal Method: Incinerate or dispose of unused material, residues and containers in a licensed facility in

accordance with all applicable local, state and federal regulations. Do not discharge

substance/product into sewage system.

14. Transport Information

LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Amines, Liquid, Corrosive n.o.s. (Aliphatic Amines, Polyoxypropylenediamine)

DOT Hazard Class: 8 CORROSIVE

UN/NA Number: UN2735 Packing Group:

Precautionary Label: Corrosive! Damages skin and eyes. Avoid skin and eye contact. May cause eye and

skin irritation. May cause skin sensitization. Wear protective equipment and clothing.

Always read MSDS/SDS before use.



MARINE TRANSPORT (IMDG/IMO):

IMDG/IMO Shipping Name: Amines, Liquid, Corrosive n.o.s. (Aliphatic Amines, Polyoxypropylenediamine)

UN Number: 2735 Packing Group:

Hazard Class: 8 - CORROSIVE

IMDG EMS Number: FA,SB IMDG MFAG Number:

IMDG EMS Page: Yes

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AIR TRANSPORT (ICAO/IATA):

Amines, Liquid, Corrosive n.o.s. (Aliphatic Amines, Polyoxypropylenediamine) ICAO/IATA Shipping Name:

Contains an ingredient that is a Marine Pollutant in bulk quantities (Nonylphenol CAS# Additional Transport

84852-15-3). Information:

15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS#	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	No	No	No
84852-15-3	Phenol, 4-nonyl-, branched	No	No	No
NA	Aliphatic Amines	No	No	No

This material meets the EPA [X] Yes [] No Acute (immediate) Health Hazard [] Yes [X] No Fire Hazard

'Hazard Categories' defined [] Yes [X] No Chronic (delayed) Health Hazard

for SARA Title III Sections

311/312 as indicated:

[] Yes [X] No Sudden Release of Pressure Hazard

[] Yes [X] No Reactive Hazard

16. Other Information

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Hazard Rating System:



HMIS:

Additional Information About CA=CIRCA NA=NOT AVAILABLE NE=NOT ESTABLISHED NR=NOT REGULATED

This Product: NP= NOT APPLICABLE PR=PROPRIETARY TS=TRADE SECRET ?=UNKNOWN.

The information contained in this MSDS is taken from sources believed to be accurate as Company Policy or Disclaimer:

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warranty in respect to the accuracy of the information or the suitability of the

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