# SAFETY DATA SHEET

KEY 502 Primer/Low Modulus Binder - Part A

(Clear & Pigmented)

Supersedes Revision: 04/14/2020 1. Product and Company Identification Product Code: 502-CLR-PGMTD Product Name: KEY 502 Primer/Low Modulus Binder - Part A (Clear & Pigmented) Key Resin Company **Company Name: Phone Number:** 4050 Clough Woods Dr. +1 (513)943-4225 Batavia, OH 45103 Chemtrec (USA) **Emergency Contact:** (800)424-9300 Chemtrec (International) +1 (703)527-3887 Intended Use: Industrial floor coatings. 2. Hazards Identification Skin Corrosion/Irritation, Category 2 Serious Eye Damage/Eye Irritation, Category 2B Aquatic Toxicity (Chronic), Category 2 Warning **GHS Hazard Phrases:** H315+320 - Causes skin and eye irritation. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation. H411 - Toxic to aquatic life with long lasting effects. **GHS Precaution Phrases:** P280 - Wear protective gloves/protective clothing/eye protection/face protection. P262 - Do not get in eyes, on skin, or on clothing. P260 - Do not breathe dust/mist/vapors/spray. P273 - Avoid release to the environment. P302+352 - IF ON SKIN: Wash with plenty of soap and water. P332+313 - If skin **GHS Response Phrases:** irritation occurs, get medical advice/attention. P362 - Take off contaminated clothing. P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+313 - If eye irritation persists, get medical advice/attention. P304+341 - IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. P314 - Get medical attention/advice if you feel unwell. P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P311 - Call a POISON CENTER or doctor/physician. P501 - Dispose of contents/container to local, state, and federal authority requirements. GHS Storage and Disposal Phrases: This material is classified as hazardous under OSHA regulations. **OSHA Regulatory Status: Potential Health Effects** May cause eye irritation. May cause skin irritation. May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material. (Acute and Chronic): Inhalation: May cause respiratory irritation. Skin Contact: Causes skin irritation. Causes eye irritation. Eye Contact: May be harmful if swallowed. Ingestion: Medical Conditions Generally Skin disorders, Respiratory disorders, Eye disorders, Skin Allergies. Aggravated By Exposure:

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		(			
		3. Composition/Info	ormation on li	ngredients	
CAS #	Hazardous Cor	nponents (Chemical Name)	Concentration		
25068-38-6	Bisphenol-a bas	ed epoxy resin	70 - 90 %		
100-51-6	Benzenemethar	nol	5.0 - 15 %		
Tinted produ	ct may contain be	ow ingredients:			
67762-38-3	Fatty acids, C16	-18 and C18-unsatd., Me esters	1.0 - 10 %		
13463-67-7	Titanium dioxide	)	0 - 25 %		
1309-37-1	Iron oxide (Fe20	03)	0 - 10 %		
51274-00-1	C.I. Pigment Ye	llow 42	0 - 10 %		
1333-86-4	Carbon black		0 - 10 %		
		4. First A	id Measures		
	and First Aid				
Procedures:					
n Case of In		If inhaled, remove to fresh	air. If not breathing	, give artificial respiration. If breathing is	
			•	bry symptoms: Get medical attention	
		immediately.			
n Case of Sl	kin Contact:	In case of contact, immedi	ately wash skin with	n soap and copious amounts of water.	
		Remove contaminated clothing and shoes. Get medical attention if irritation develops or			
o (=	• • •	persists.	<b>.</b>		
n Case of Ey	ye Contact:	In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.			
n Case of In	destion:			ided person is conscious. Call a physician	
	goottom	immediately. Do not induce vomiting. For further assistance, contact your local Poison			
		Control Center.	-		
	ymptoms Of	May cause skin, eye, and	respiratory irritation	. May cause allergic skin reaction.	
Exposure:					
		5. Fire Figh	nting Measure	es	
Flash Pt:		> 200.00 F (93.3 C) Met	hod Used: Closed	Cup	
Explosive Li	imits:	LEL: NE UE	L: NE		
Autoignition	Pt:	N.E.			
Suitable Ext	inguishing Mec	lia:Dry chemical, CO2, water	spray or regular foa	am.	
	Extinguishing	Do not use a direct water	stream, which may	spread fire.	
Media:					
Fire Fighting	g Instructions:	Protective Equipment: We to prevent contact with ski		reathing apparatus and protective clothing	
Flammable	Properties and	•		ed containers may rupture (due to build up	
Hazards:		in pressure) when expose		ed containers may rupture (due to build up	
		procedicy when expose	a to oxiromo nout.		

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### 6. Accidental Release Measures

Protective Precautions, Protective Equipment and Emergency Procedures:	Wear respirator, chemical safety goggles, rubber boots, and heavy rubber gloves. Where splashing is possible, full chemically resistant protective clothing, and boots are required.		
Environmental Precautions:	Prevent entry into waterways, sewers, basements or confined areas.		
Steps To Be Taken In Case Material Is Released Or Spilled:	PROCEDURE TO BE FOLLOWED IN CASE OF LEAK OR SPILL. Absorb with sand or vermiculite and place in closed containers for disposal. Ventilate the area.		
7. Handling and Storage			
Precautions To Be Taken in Handling:	Provide adequate ventilation. Do not breathe vapor. Do not get in eyes, on skin or on clothing.		

**Precautions To Be Taken in** Keep container tightly closed in a dry and well-ventilated place. **Storing:** 

Other Precautions:

Wash thoroughly after handling.

## 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
25068-38-6	Bisphenol-a based epoxy resin	No data.	No data.	No data.
100-51-6	Benzenemethanol	No data.	No data.	No data.
67762-38-3	Fatty acids, C16-18 and C18-unsatd., Me esters	No data.	No data.	No data.
13463-67-7	Titanium dioxide	PEL: 15 (dust) mg/m3	TLV: 10 mg/m3	No data.
1309-37-1	Iron oxide (Fe2O3)	PEL: 10 mg/m3	TLV: 5 mg/m3 (dust & fume)	No data.
51274-00-1	C.I. Pigment Yellow 42	No data.	No data.	No data.
1333-86-4	Carbon black	PEL: 3.5 mg/m3	TLV: 3.5 mg/m3	No data.

Respiratory Equipment	Normally when good engineering controls are used, no respiratory protection is needed.
(Specify Type):	However, if cured product is abraded by sanding or grinding use a NIOSH approved
	air-purifying respirator. Where risk assessment shows air-purifying respirators are
	appropriate use a dust mask type N95 (US) or type P1 (EN 143) respirator. A
	NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or
	canister may be permissible under certain circumstances where airborne concentrations
	are expected to exceed exposure limits. Protection provided by air purifying respirators
	is limited. Use a positive pressure air supplied respirator if there is any potential for an
	uncontrolled release, exposure levels are not known, or any other circumstances where
	air purifying respirators may not provide adequate protection.
Eye Protection:	Safety glasses, or goggles.
Protective Gloves:	Nitrile rubber and Neoprene are recommended.
Other Protective Clothing:	Where splashing is possible, full chemically resistant protective clothing, safety glasses or face shield and boots are required.
Engineering Controls (Ventilation etc.):	Good general ventilation should be sufficient to control airborne levels. Safety shower and eye bath.
Work/Hygienic/Maintenance	Wash contaminated clothing before reuse. Discard contaminated shoes. Wash
Practices:	thoroughly after handling.
Environmental Exposure	Avoid runoff into storm sewers and ditches which lead to waterways. May be hazardous
Controls:	to the environment if released in large quantities.

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	9. Physical and Chemical Properties			
Physical States:	[]Gas [X]Liquid []Solid			
Appearance and Odor:	Odor: Epoxy odor.			
	Appearance: Liquid.			
Melting Point:	NE			
Boiling Point:	NE			
Decomposition Temperature:	NE			
Autoignition Pt:	N.E.			
Flash Pt:	> 200.00 F (93.3 C) Method Used: Closed Cup			
Explosive Limits:	LEL: NE UEL: NE			
Specific Gravity (Water = 1):	~ 1.217			
Density:	~ 10.15 LB/GL			
Vapor Pressure (vs. Air or	NE			
mm Hg):				
Vapor Density (vs. Air = 1):	NE			
Evaporation Rate:	NE			
Solubility in Water:	No data.			
Solubility Notes:	Practically insoluble.			
Saturated Vapor	NE			
Concentration:				
Percent Volatile:	0.0 % by volume.			
VOC / Volume:	NP			
	10. Stability and Reactivity			
Reactivity:	Avoid: acids, alkalis, oxidizing agents.			
Stability:	Unstable [ ] Stable [ X ]			
Conditions To Avoid - Instability:	Extreme temperatures.			
Incompatibility - Materials To Avoid:	Avoid strong acids, bases, and oxidizing agents.			
Hazardous Decomposition Or Thermal decomposition may produce smoke, carbon monoxide, carbon dioxide. Byproducts:				
Possibility of Hazardous Polymerization:	Will occur [ ] Will not occur [ X ]			
Conditions To Avoid - Hazardous Reactions:	Will not undergo hazardous polymerization in normal storage conditions.			

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	11. Toxicological Information
Toxicological Information:	May cause sensitization by skin contact.
Irritation or Corrosion:	Skin Irritation. Irritating to eyes.
Symptoms related to	Skin Irritation. Slight Irritant to eyes.
Toxicological Characteristics:	
Chronic Toxicological Effects:	Skin sensitization.
	12. Ecological Information
General Ecological Information:	Avoid release to the environment. May be hazardous to the environment if released in large quantities.
Results of PBT and vPvB assessment:	No data available.
Persistence and Degradability:	Not readily biodegradable.
Bioaccumulative Potential:	No data available.
Mobility in Soil:	not reported, unknown.
	13. Disposal Considerations
Waste Disposal Method:	Incinerate or dispose of unused material, residues and containers in a licensed facility in accordance with all applicable local, state and federal regulations. Do not discharge substance/product into sewage system.
	14. Transport Information
LAND TRANSPORT (US DOT	
DOT Proper Shipping Na	
DOT Hazard Class: UN/NA Number: Precautionary Label:	(Bulk) PROPER SHIPPING NAME: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, n.o.s. (EPOXY RESIN) MARINE POLLUTANT. NOTE: Marine Pollutants - DOT requirements specific to Marine Pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars or aircraft. 9 CLASS 9 UN3082 Packing Group: III Avoid skin and eye contact. May cause eye and skin irritation. May cause skin sensitization. Wear protective equipment and clothing. Always read MSDS/SDS before use.
MARINE TRANSPORT (IMD	9/MQ):
IMDG/IMO Shipping Nam	
	SUBSTANCE, LIQUID, n.o.s. (EPOXY RESIN) MARINE POLLUTANT.
	Note: The presence of a shipping description for a particular mode of transport (ocean, air, etc.), does not indicate that the product is packaged suitably for that

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			the responsibility	of the person offering
-		Packing Gi	oup:	111
S Number:	FA-SF	IMDG MFA	G Number:	
S Page:		-		Yes
ORT (ICAO/IATA):				
A Shipping Name:	(Non-Bulk) Not Regulated.			
	(Bulk) PROPER SHIPPING NAME: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, n.o.s. (EPOXY RESIN) MARINE POLLUTANT.			
	15. Regulatory	y Informatio	n	
perfund Amendment		-		
Hazardous Compon	ents (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
Bisphenol-a based e	ooxy resin	No	No	No
Benzenemethanol		No	No	No
Fatty acids, C16-18 a	and C18-unsatd., Me esters	No	No	No
Titanium dioxide		No	No	No
Iron oxide (Fe2O3)		No	No	No
C.I. Pigment Yellow 4	2	No	No	No
Carbon black		No	No	No
gories' defined [X] e III Sections [ ] dicated: [ ]	Yes [] No Chronic (dela Yes [X] No Fire Hazard Yes [X] No Sudden Rele	ayed) Health Haza ease of Pressure F	ırd	
	per: lass: S Number: S Page: ORT (ICAO/IATA): A Shipping Name: A Shipping Name: A Shipping Name: A Shipping Name: A Shipping Name: A Shipping Name: Bisphenol-a based eq Benzenemethanol Fatty acids, C16-18 a Titanium dioxide Iron oxide (Fe2O3) C.I. Pigment Yellow 4 Carbon black meets the EPA [X] gories' defined [X] e III Sections [] dicated: []	KEY 502 Primer/Low (Clear & mode of transport. Shipn the product for transport.         per:       3082         lass:       9 - CLASS 9         S Number:       FA-SF         S Page:       ORT (ICAO/IATA):         A Shipping Name:       (Non-Bulk) Not Regulated.         (Bulk) PROPER SHIPPING NAL SUBSTANCE, LIQUID, n         NOTE: Marine Pollutants apply to non-bulk packag         Derfund Amendments and Reauthorization Act of Hazardous Components (Chemical Name)         Bisphenol-a based epoxy resin         Benzenemethanol         Fatty acids, C16-18 and C18-unsatd., Me esters         Titanium dioxide         Iron oxide (Fe2O3)         C.1. Pigment Yellow 42         Carbon black         meets the EPA       [X] Yes [] No         Acute (imme pories' defined       [X] Yes [] No         Bill Sections       [] Yes [X] No         Fire Hazard         dicated:       [] Yes [X] No	KEY 502 Primer/Low Modulus Bin (Clear & Pigmented)         mode of transport. Shipment compliance is the product for transport.         per:       3082       Packing Gr         lass:       9 - CLASS 9         S Number:       FA-SF       IMDG MFA         S Page:       ORT (ICAO/IATA):         A Shipping Name:       (Non-Bulk) Not Regulated.       Not Regulated.         (Bulk)       PROPER SHIPPING NAME: UN3082, ENV SUBSTANCE, LIQUID, n.o.s. (EPOXY RES         NOTE:       Marine Pollutants - DOT requiremer apply to non-bulk packagings transported b <b>15.</b> Regulatory Information         rperfund Amendments and Reauthorization Act of 1986) Lists         Hazardous Components (Chemical Name)       S. 302 (EHS)         Bisphenol-a based epoxy resin       No         Benzenemethanol       No         Fatty acids, C16-18 and C18-unsatd., Me esters       No         Titanium dioxide       No         Iron oxide (Fe2O3)       No         C.I. Pigment Yellow 42       No         Carbon black       No         meets the EPA       [X] Yes [] No         Acute (immediate) Health Haza         Bill Sections       [] Yes [] No         Fire Hazard       So	mode of transport. Shipment compliance is the responsibility the product for transport.         ser:       3082       Packing Group:         lass:       9 - CLASS 9       IMDG MFAG Number:         S Number:       FA-SF       IMDG MFAG Number:         S Page:       ORT (ICAO/IATA):       Image:         A Shipping Name:       (Non-Bulk)       Not Regulated.         (Bulk)       PROPER SHIPPING NAME: UN3082, ENVIRONMENTALLY SUBSTANCE, LIQUID, n.o.s. (EPOXY RESIN) MARINE POL         NOTE:       Marine Pollutants - DOT requirements specific to Marin apply to non-bulk packagings transported by motor vehicles, r <b>15.</b> Regulatory Information         sperfund Amendments and Reauthorization Act of 1986) Lists         Hazardous Components (Chemical Name)       S. 302 (EHS)       S. 304 RQ         Bisphenol-a based epoxy resin       No       No         Fatty acids, C16-18 and C18-unsatd., Me esters       No       No         Titanium dioxide       No       No       No         Iron oxide (Fe2O3)       No       No       No         Carbon black       No       No       No         meets the EPA       [X] Yes [] No       Acture (immediate) Health Hazard         porie's defined       [X] Yes [] No       Sudden Release of Pressure Hazard         il Sections

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16. Other Information **Revision Date:** 05/05/2020 Hazard Rating System: HEALTH 2 FLAMMABILITY 1 0 PPE х HMIS: Additional Information About CA=CIRCA NA=NOT AVAILABLE NE=NOT ESTABLISHED NR=NOT REGULATED This Product: NP= NOT APPLICABLE PR=PROPRIETARY TS=TRADE SECRET ?=UNKNOWN. Company Policy or The information contained in this MSDS is taken from sources believed to be accurate as Disclaimer: of the date hereof; however the Key Resin Company makes no expressed or implied warranty in respect to the accuracy of the information or the suitability of the recommendations, and assumes no liabilities to any user thereof.

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