

Safety Data Sheet
acc. to OSHA HCS (29 CFR 1910.1200)



1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 552-A

Product Name: KEY #552 Water Based Epoxy Block Filler PART A

Revision Date: 05/30/2015

Supersedes Date: 05/29/2015

1.2 Relevant identified uses of the substance or mixture and uses advised against Component of multicomponent industrial coatings - Industrial use.

1.3 Details of the supplier of the safety data sheet

Manufacturer: Key Resin Company
4050 Clough Woods Dr.
Batavia, OH 45103
Phone: (888) 943-4532

1.4 Emergency telephone number: CHEMTREC 1-800-424-9300 (Inside US)
CHEMTREC +1 703 5273887 (Outside US)

2. Hazard Identification

2.1 Classification of the substance or mixture

Eye Irritation, category 2
Skin Irritation, category 2
Skin Sensitizer, category 1

2.2 Label elements**Symbol(s) of Product****Signal Word**

Warning

Named Chemicals on Label

EPOXY RESIN

GHS HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.

GHS PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P332+313	If skin irritation occurs: Get medical advice/attention.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.

2.3 Other hazards

Not applicable

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures**Hazardous Ingredients**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
1317-65-3	LIMESTONE	25-50
13463-67-7	TITANIUM DIOXIDE	10-25
TRADE SECRET	EPOXY RESIN	10-25
14807-96-6	TALC	2.5-10
25068-38-6	EPOXY RESIN	1.0-2.5
26761-45-5	GLYCIDYL NEODECONATE	1.0-2.5
34590-94-8	DIPROPYLENE GLYCOL METHYL ETHER	1.0-2.5
107-98-2	PROPYLENE GLYCOL MONOMETHYL ETHER	1.0-2.5

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
1317-65-3	GHS07	H315-319	0
13463-67-7			0

TRADE			0
SECRET			0
14807-96-6			0
25068-38-6	GHS07-GHS09	H315-317-319-335-411	0
26761-45-5			0
34590-94-8			0
107-98-2	GHS02-GHS07	H226-336	0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to eyes and skin. May be harmful if swallowed.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. The product is not flammable.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Ensure adequate ventilation. Use personal protective equipment. Use personal protective equipment. Evacuate personnel to safe areas.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

No Information

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Avoid breathing vapors, mist or gas.

PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Do not freeze.

STORAGE CONDITIONS: Do not freeze. Keep containers tightly closed in a dry, cool and well-ventilated place.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>%</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>OEL Note</u>
LIMESTONE	25-50	N/E	N/E	5 MGM3	N/E	
TITANIUM DIOXIDE	10-25	10 MGM3	N/E	10 MGM3	N/E	
EPOXY RESIN	10-25	NE	NE	NE	NE	
TALC	2.5-10	N/E	N/E	N/E	N/E	
EPOXY RESIN	1.0-2.5	N/E	N/E	N/E	N/E	
GLYCIDYL NEODECONATE	1.0-2.5	NE	NE	NE	NE	
DIPROPYLENE GLYCOL METHYL ETHER	1.0-2.5	100 PPM	150 PPM	600 MGM3	N/E	
PROPYLENE GLYCOL MONOMETHYL ETHER	1.0-2.5	100 PPM	150 PPM	360 MGM3	N/E	

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

EYE PROTECTION: Safety glasses with side-shields.

HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves Request information on glove permeation properties from the glove supplier.

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location. Lightweight protective clothing

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Viscous White Liquid
Physical State	Liquid
Odor	Slight Epoxy
Odor threshold	
pH	N/D
Melting point / freezing point (°C)	32F (0C)
Boiling point/range (°C)	133 F (56 C) - 538 F (281 C)
Flash Point, (°C)	94
Evaporation rate	
Flammability (solid, gas)	
Upper/lower flammability or explosive limits	Not determined
Vapour Pressure, mmHg	N/D
Vapour density	
Relative density	
Solubility in / Miscibility with water	N/D
Partition coefficient: n-octanol/water	
Auto-ignition temperature (°C)	
Decomposition temperature (°C)	
Viscosity	
Explosive properties	
Oxidising properties	

9.2 Other information

VOC Content g/l:	45
Specific Gravity (g/cm³)	1.66

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Do not freeze.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation:

Corrosivity:

Sensitization:

Repeated dose toxicity:

Carcinogenicity:

Mutagenicity:

Toxicity for reproduction:

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1317-65-3	LIMESTONE	6450 mg/kg, oral, rat		Not Available
13463-67-7	TITANIUM DIOXIDE	25000 mg/m ³ , oral (rat)		Not Available
TRADE SECRET	EPOXY RESIN	>2000 mg/kg, oral, rat	>2000 mg/kg, dermal, rat	NE
14807-96-6	TALC	Not Available		Not Available
25068-38-6	EPOXY RESIN	11400 mg/kg, rat, oral	23000 mg/kg, dermal, rabbit	>20 mL/kg skin, sensitizer
26761-45-5	GLYCIDYL NEODECONATE	9600 mg/kg, oral, rat	3800 mg/kg, dermal, rat	Not Available
34590-94-8	DIPROPYLENE GLYCOL METHYL ETHER	5135 mg/kg, oral, rat		7H, Aerosol, Rat, >500 ppm
107-98-2	PROPYLENE GLYCOL MONOMETHYL ETHER	4016 mg/kg, oral, rat	13536 mg/kg, dermal, rabbit	10000 ppm/4hrs rat, inhalation

Additional Information:

Irritating to eyes and skin. May be harmful if swallowed.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):

IC50 72hr (Algae):

LC50 96hr (fish):

12.2 Persistence and degradability:

12.3 Bioaccumulative potential:

12.4 Mobility in soil:

12.5 Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/vPvB in accordance with Annex XIII.

12.6 Other adverse effects:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
1317-65-3	LIMESTONE	No information	No information	No information
13463-67-7	TITANIUM DIOXIDE	No information	No information	No information
TRADE SECRET	EPOXY RESIN	No information	No information	No information
14807-96-6	TALC	No information	No information	No information
25068-38-6	EPOXY RESIN	2.1 mg/l (daphnia)	11 mg/l (algae)	1.3 mg/l (fish)
26761-45-5	GLYCIDYL NEODECONATE	4.8 mg/l (daphnia)	No information	9.6 mg/l (fish)
34590-94-8	DIPROPYLENE GLYCOL METHYL ETHER	No information	No information	No information
107-98-2	PROPYLENE GLYCOL MONOMETHYL ETHER	23300 mg/l (Water flea)	No information	20800 mg/l (Fish)

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1 UN number	None
14.2 UN proper shipping name	Not Regulated
Technical name	N/A
14.3 Transport hazard class(es)	None
Subsidiary shipping hazard	
14.4 Packing group	N/A
14.5 Environmental hazards	
14.6 Special precautions for user	
EmS-No.:	
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
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No Sara 313 components exist in this product.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
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No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category:

EPA VOC Content Limit (g/l):

Product VOC Content (g/l)

Thinning Recommendations:

Application Recommendations:

May be harmful if swallowed.

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
WATER	7732-18-5

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
WATER	7732-18-5

California Proposition 65:

Warning: The following ingredients present in the product are known to the state of California to cause Cancer:

<u>Chemical Name</u>	<u>CAS-No.</u>
TITANIUM DIOXIDE	13463-67-7
MICROCRYSTALLINE SILICA	14808-60-7
CARBON BLACK	1333-86-4
ACETALDEHYDE	75-07-0
1,4-DIOXANE	123-91-1
ETHYLENE OXIDE	75-21-8
PROPYLENE OXIDE	75-56-9
FORMALDEHYDE	50-00-0

Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards.

<u>Chemical Name</u>	<u>CAS-No.</u>
ETHYLENE OXIDE	75-21-8

International Regulations: As follows -*** Canadian DSL:**

No Information

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

No Information