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1. Identification

Product identifier used on the label

URECON ACCELERATOR

Recommended use of the chemical and restriction on use

Recommended use*: Chemical Suitable for use in industrial sector: chemical industry

* The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet

| Product: | URECON ACCELERATOR |
|-------------------------------|---|
| Manufacturer/ Distributor: | Key Resin Company |
| Address: | 4050 Clough Woods Dr. Batavia, OH 45103 |
| Phone: | (513) 943-4225 |
| Website: | www.keyresin.com |
| | Chemtrec (800) 424-9300 |

2A

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Eye Dam./Irrit.

Serious eye damage/eye irritation

Label elements

Pictogram:

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Signal Word: Warning

Hazard Statement: H319 Causes serious eye irritation.

| Precautionary Statemer | its (Prevention): |
|------------------------|---|
| P280 | Wear eye/face protection. |
| P264 | Wash with plenty of water and soap thoroughly after handling. |
| | |

Precautionary Statements (Response):P305 + P351 + P338IF IN EYES: Rinse cautiously with water for several minutes. Remove
contact lenses, if present and easy to do. Continue rinsing.P337 + P311If eye irritation persists: Call a POISON CENTER or doctor/physician.P301+P330+P331IF SWALLOWED: rinse mouth. Do NOT induce vomiting.P303+P361+P353IF ON SKIN (or hair): Remove/Take off immediately all contaminated
clothing. Rinse skin with water/shower.

Hazards not otherwise classified

<u>Labeling of special preparations (GHS):</u> The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: \geq 75 % Inhalation - vapour The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: \geq 75 % Inhalation - mist

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Emergency overview

CAUTION: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. INGESTION MAY CAUSE GASTRIC DISTURBANCES. Avoid contact with the skin, eyes and clothing. Avoid inhalation of mists/vapours. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator. Wear NIOSH-certified chemical goggles. Wear chemical resistant protective gloves. Wear protective clothing. Eye wash fountains and safety showers must be easily accessible.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

<u>Weight %</u> ≥75.0%

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

| CAS Number | Weight % | Chemical name |
|------------|----------|----------------------------------|
| 102-60-3 | ≥75.0% | Tetrahydroxypropylethylendiamine |

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4. First-Aid Measures

Description of first aid measures

General advice: Remove contaminated clothing.

If inhaled: Keep patient calm, remove to fresh air, seek medical attention.

If on skin:

Wash thoroughly with soap and water.

If irritation develops, seek medical attention.

If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

If irritation develops, seek medical attention.

If swallowed:

Rinse mouth and then drink plenty of water. Do not induce vomiting. Immediate medical attention required.

Most important symptoms and effects, both acute and delayed

Symptoms: Eye irritation

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat

Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: water spray, dry powder, foam

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting: harmful vapours Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire.

Advice for fire-fighters

Protective equipment for fire-fighting: Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.



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Further information:

The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

Impact Sensitivity:

Remarks:

Based on the chemical structure there is no shock-sensitivity.

6. Accidental release measures

<u>Further accidental release measures:</u> High risk of slipping due to leakage/spillage of product.

Personal precautions, protective equipment and emergency procedures

Use personal protective clothing. Information regarding personal protective measures see, section 8.

Environmental precautions

Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up

For small amounts: Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder). Dispose of absorbed material in accordance with regulations. For large amounts: Pump off product. Place absorbed material in the same container as the spilled substance/product for disposal.

7. Handling and Storage

Precautions for safe handling

No special measures necessary provided product is used correctly.

Protection against fire and explosion: Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Keep container tightly closed and dry; store in a cool place.

Storage stability: Storage temperature: 70 - 80 °F Protect against moisture.

8. Exposure Controls/Personal Protection

Advice on system design:

Provide local exhaust ventilation to control vapours/mists.

Personal protective equipment

Respiratory protection:

Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

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Hand protection:

Chemical resistant protective gloves

Eye protection:

Safety glasses with side-shields.

Body protection:

Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:

Wear protective clothing as necessary to minimize contact. Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Avoid contact with skin and eyes. Remove contaminated clothing.

9. Physical and Chemical Properties

| Form: Odour: Colour: pH value: Melting point: glass transition temperature: | liquid mild white approx. 10 not applicable approx40 °C | |
|---|--|--------------|
| Boiling point: | 100 °C (13 mbar) Literature data. | |
| Flash point: | > 200 °C | |
| Flammability: | not flammable | |
| Autoignition: | dropped | |
| Vapour pressure: | 1 mmHg (20 °C) | |
| Density: | 1.01 g/cm3 (20 - 25 °C) | |
| Relative density: | 1.01 | |
| Partitioning coefficient n- | -2.08 | (calculated) |
| octanol/water (log Pow): | (25 °C) | (, |
| Thermal decomposition: | No data available. | |
| Viscosity, dynamic: | 900 mPa.s | |
| Particle size: | (60 °C) | (othor) |
| | (20 °C) | (other) |
| Solubility in water: | (20 °C) miscible | |
| Molar mass: | 292 g/mol | |

10. Stability and Reactivity

Reactivity

Corrosion to metals: No corrosive effect on metal. Formation of Remarks: flammable gases:

Forms no flammable gases in the presence of water.

Chemical stability

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Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions. The product is chemically stable.

Conditions to avoid

Avoid moisture.

Incompatible materials

No data available.

Hazardous decomposition products

Decomposition products: Hazardous decomposition products: No hazardous decomposition products known.

Thermal decomposition: No data available.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

<u>Acute toxicity</u> Assessment of acute toxicity: Ingestion may cause gastrointestinal disturbances.

<u>Oral</u> Type of value: LD50 Species: rat Value: 3,280 mg/kg

Information on: Tetrahydroxypropylethylendiamine Type of value: LD50 Species: rat (female) Value: 2,890 mg/kg (similar to OECD guideline 401)

Dermal Type of value: LD50 Species: rat (male/female) Value: > 2,000 mg/kg (OECD Guideline 402) No mortality was observed.

Assessment other acute effects Assessment of STOT single: Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

<u>Irritation / corrosion</u> Assessment of irritating effects: Causes serious eye damage.

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Skin

<u>Skin</u> Species: rabbit Result: non-irritant Method: OECD Guideline 404

Information on: Tetrahydroxypropylethylendiamine Species: rabbit Result: non-irritant Method: OECD Guideline 404

<u>Eye</u>

Information on: Tetrahydroxypropylethylendiamine Species: rabbit Result: non-irritant Method: OECD Guideline 405

Sensitization

Assessment of sensitization: Skin sensitizing effects were not observed in animal studies.

Guinea pig maximization test Result: Non-sensitizing.

Information on: Tetrahydroxypropylethylendiamine Guinea pig maximization test Species: guinea pig Result: Non-sensitizing. Method: OECD Guideline 406

<u>Aspiration Hazard</u> No aspiration hazard expected.

Chronic Toxicity/Effects

<u>Repeated dose toxicity</u> Assessment of repeated dose toxicity: No known chronic effects.

Genetic toxicity

Information on: Tetrahydroxypropylethylendiamine Assessment of mutagenicity: The substance was not mutagenic in bacteria. The substance was not mutagenic in mammalian cell culture. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Carcinogenicity

Assessment of carcinogenicity: Study scientifically not justified.

Reproductive toxicity

Assessment of reproduction toxicity: The results of animal studies gave no indication of a fertility impairing effect. The results were determined in a Screening test (OECD 421/422).

Teratogenicity



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Assessment of teratogenicity: No indications of a developmental toxic / teratogenic effect were seen in animal studies. The results were determined in a Screening test (OECD 421/422).

Symptoms of Exposure

Eye irritation

Medical conditions aggravated by overexposure

Data available do not indicate that there are medical conditions that are generally recognized as being aggravated by exposure to this substance/product. See MSDS section 11 - Toxicological information.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Toxicity to fish LC50 (96 h) > 2,000 mg/l, Leuciscus idus

LC0 (48 h) 1,000 mg/l, Leuciscus idus

Aquatic invertebrates

ECO (48 h) >= 100 mg/l, Daphnia magna (Directive 92/69/EEC, C.2, static) The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. Nominal concentration.

Aquatic plants

EC50 (72 h) 150.67 mg/l (growth rate), Desmodesmus subspicatus (Guideline 92/69/EEC, C.3) The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. The statement of the toxic effect relates to the analytically determined concentration.

<u>Chronic toxicity to fish</u> Study does not need to be conducted.

Chronic toxicity to aquatic invertebrates

No observed effect concentration (21 d) >= 10 mg/l, Daphnia magna (OECD Guideline 211, semistatic)

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. Nominal values (confirmed by concentration control analytics)

Aquatic plants

Information on: Tetrahydroxypropylethylendiamine EC50 (72 h) 150.67 mg/l (growth rate), Desmodesmus subspicatus (Guideline 92/69/EEC, C.3) The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. The statement of the toxic effect relates to the analytically determined concentration.



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> Assessment of terrestrial toxicity Study scientifically not justified.

Toxicity to terrestrial plants

Information on: Tetrahydroxypropylethylendiamine

Microorganisms/Effect on activated sludge

Toxicity to microorganisms DEV-L2 : > 1,000 mg/l

Inhibition of degradation activity in activated sludge is not to be anticipated during correct introduction of low concentrations.

Information on: Tetrahydroxypropylethylendiamine OECD Guideline 209 aerobic activated sludge, domestic/EC20 (30 min): 1,000 mg/l The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. The details of the toxic effect relate to the nominal concentration. DIN EN ISO 8192 aquatic activated sludge/No observed effect concentration (3 h): 700 mg/l

Persistence and degradability

<u>Assessment biodegradation and elimination (H2O)</u> Experience has shown that the product is difficult to eliminate in effluent treatment plants. Poorly biodegradable.

Elimination information

Information on: Tetrahydroxypropylethylendiamine 9 % BOD of the ThOD (28 d) (OECD 301F; ISO 9408; 92/69/EEC, C.4-D) (aerobic, predominantly domestic sewage)

<u>Assessment of stability in water</u> In contact with water the substance will hydrolyse slowly.

Information on Stability in Water (Hydrolysis) < 10 % (120 h) (pH value 7), (OECD Guideline 111) The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Bioaccumulative potential

Assessment bioaccumulation potential

No significant accumulation in organisms is expected as a result of the distribution coefficient of noctanol/water (log Pow).

Mobility in soil

<u>Assessment transport between environmental compartments</u> No data available.

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13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with national, state and local regulations. It is the waste generator's responsibility to determine if a particular waste is hazardous under RCRA.

Container disposal:

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

14. Transport Information

Land transport USDOT

Not classified as a dangerous good under transport regulations

Sea transport IMDG

Not classified as a dangerous good under transport regulations

Air transport IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

| Registration status: | | | |
|----------------------|----------|-------------------|--|
| Chemical | TSCA, US | released / listed | |

Cosmetic TSCA, US released / exempt

EPCRA 311/312 (Hazard categories): Not hazardous;

| CERCLA RQ | CAS Number | Chemical name |
|-----------|------------|-----------------|
| 100 LBS | 75-56-9 | Propylene oxide |

CA Prop. 65:

WARNING: THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

NFPA Hazard codes:

Health : 2 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 2 Flammability: 1 Physical hazard:1

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16. Other Information

The information contained herein is based on the data available to us and is believed to be correct. Key Resin Company makes no warranty expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof. Key Resin Company assumes no responsibility for injury, loss or damage from the use of the product described.