KEY RESIN COMPANY TECHNICAL BULLETIN



Technical Bulletin #49 Key Urecon

Accelerator Additive Instructions

Key Urecon Accelerator Additive (Key Urecon ACC-01,-05) may be used to speed up initial foot traffic cure time of Key Urecon SL, Key Urecon 16, Key Urecon SL-730 and Key Urecon TG. Working time will be reduced, plan accordingly. Available in 1 gallon and 5-gallon units. During mixing, add Urecon Accelerator Additive after blending Urecon Part I and Part II, just prior to addingPart III and Pigment Pack.

Key UreconProduct	Cure Time for Foot Traffic (Substrate/Material Temperature of 70°F**)	Key Urecon Accelerator Additive (Volume Oz. Per Standard Urecon Unit Size)
Key Urecon TG	3-5 hrs vs. 8+ hrs without	2-3 vol. oz. (do not exceed 3 oz/unit)
Key Urecon SL,16, SL-730	3-5 hrs vs. 8+ hrs without (faster if broadcasted)	4-5 vol. oz. (do not exceed 5 oz/unit)
Key Urecon SC	Not Determined	Not Recommended
Key Urecon CV	Not Determined	Not Recommended
Key Ultracon SC	Do Not Use	Do Not Use

^{**}Note: For temperatures <70°F cure times have not been verified with testing, assume about 30% curetime reduction.